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Medicinal Chemical Studies on Antiplasmin Drugs. 4. Chemical Modification of *trans*-4-Aminomethylcyclohexanecarboxylic Acid and Its Effect on Antiplasmin Activity†

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A series of N-substituted derivatives, amides, and esters of *trans*-4-aminomethylcyclohexanecarboxylic acid (*trans*-AMCHA) were synthesized and evaluated for their antiplasmin activity. Among those, Ph ester derivatives were found to be superior to *trans*-AMCHA. In particular, a high order of the activity was achieved with para-substituted Ph esters. This paper reports the synthetic method, the antiplasmin activity, and the structure-activity relationship.

Several synthetic inhibitors of plasmin have been reported, including ϵ -aminocaproic acid (EACA), *p*-aminomethylbenzoic acid (PAMBA), *trans*-4-aminomethylcyclohexanecarboxylic acid (*trans*-AMCHA), and 4-aminomethylbicyclo[2,2,2]octanecarboxylic acid. Some of them have been subjected to chemical modifications in a search for a new inhibitor. Nagamatsu, *et al.*¹, reported the inhibitory effects of various N-substituted compounds of L-lysine and esters of EACA on plasmin activity, and Muramatsu, *et al.*²⁻⁶ described the extensive inhibitory effect of various esters on plasmin and trypsin activities and the relationship between their chemical structure and the inhibitory effect. Among the various saturated aliphatic esters of EACA, the *n*-hexyl ester showed the most extensive inhibitory effect, while branching of the alkyl chain resulted in a decrease of this effect. Markwardt⁷⁻⁹ and his coworkers synthesized various PAMBA derivatives and studied the relationship between chemical structure and antiproteolytic activity of these compounds, and they demonstrated that the benzyl esters were most potent. Modification of *trans*-AMCHA had been limited to hexyl^{6,10} and *p*-nitrophenyl¹¹ esters. The preceding paper¹² from our laboratories indicated that introduction of Me into the cyclohexane ring or the side chain of *trans*-AMCHA resulted in a decrease of the antifibrinolytic activity.

Recently, however, Muramatsu and Fujii¹³ observed the excellent inhibitory effects of Ph ester and *p*-carboxyethylphenyl ester of *trans*-AMCHA on plasmin, trypsin, plasma kallikrein, and thrombin. The present paper deals with the relationship between the antiplasmin activity and the chemical structure of ester derivatives of *trans*-AMCHA including these Ph esters. Other chemical modifications of *trans*-

AMCHA, N-substitution and amidation, are also described here.

Chemistry. *trans*-AMCHA derivatives used in this study were synthesized mainly according to the methods A-J described in the Experimental Section, and are shown in Tables I and II. Most of these methods were used widely to obtain N-substituted amide and ester derivatives of the amino acid. Carbobenzyloxy (Cbz) *trans*-AMCHA and its acid chloride were found very useful for the preparation of *trans*-AMCHA derivatives. Physical properties of Cbz intermediates are tabulated in Table III.

Structure-Activity Relationships. The substances listed in Tables I and II were examined for their antiplasmin activity in the caseinolytic and fibrinolytic reactions using *trans*-AMCHA, its benzyl ester (63), or its phenyl ester (75) as reference standards.

From the data in Table I, it was apparent that introduction of substituent groups into the aminomethyl moiety or amidation of *trans*-AMCHA caused a drastic decrease in the antiplasmin activity with only one exception (14).

As shown in Table II, the antiplasmin activity of a series of alkyl esters (35-46) was somewhat superior to that of *trans*-AMCHA in caseinolysis, and the relationship between the activity and the length of the ester moiety was in good agreement with the result of the EACA ester investigated earlier,¹⁻⁶ that is, the *n*-hexyl ester was found to be the most active agent in this series and the activity of the unbranched ester (37,39) was greater than that of the branched chain compound with the same number of C atoms (38,40,41). Furthermore, it was very interesting to find that the unsaturated alkyl esters (54,55) having a double or triple bond at the β position of the alkoxy group were more potent than the corresponding saturated alkyl ester (37).

The potency of the benzyl ester (63) relative to *trans*-

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ing with ninhydrine in ppc, and the same reagent and I_2 were used in tlc. Hydrogenations were carried out at room temp and atm pressure unless otherwise stated. Where analyses are indicated only by the symbols of the elements, analytical results obtained for these elements were within $\pm 0.4\%$ of the theoretical values.

Materials. Amines, benzyl alcohols, and most phenols used in this work were obtained from commercial sources. Phenols having benzyloxy carbonyl groups, not commercially available, were prepared by benzylation of the corresponding carboxylic acid derivatives as follows. To a solution of 4-hydroxyphenylacetic acid (3.0 g, 0.02 mole) in 4% aq NaOH (20 ml, 0.02 mole) and EtOH (30 ml), $C_6H_5CH_2Cl$ (3.0 g, 0.024 mole) was added and the resulting mixture was refluxed for 1.5 hr. After completion of the reaction, EtOH was removed to give a syrup which was solidified on cooling. The resulting solid was treated with Et_2O (20 ml). The $sepd H_2O$ layer was removed and the Et_2O layer was washed with 5% aq Na_2CO_3 solution and dried. After removal of the solvent, the white residue was recrystallized from petroleum ether to give benzyl 4-hydroxyphenylacetate (2.3 g, 46.5%) as white prisms, mp 88–92°. *Anal.* ($C_{15}H_{14}O_3$) C, H.

In the same manner as described above, the hydroxyaryl derivatives were synthesized (Table IV).

Assay Methods of the Antiplasmin Activity. Anticaseinolytic activity of the compounds was determined by the method of Shimizu, *et al.*¹⁴ Euglobulin solution (0.5 ml) prepared from human blood was preincubated with 1 ml of 2% casein solution in phosphate buffer-saline (pH 7.4) and 0.4 ml of the phosphate buffer-saline containing various amounts of an inhibitor to be tested at 37° for 3 min. Then, 0.1 ml of streptokinase solution (200 units) was added and the mixture was incubated at 37° for 20 min. After incubation, 2 ml of 17% $HClO_4$ was added, allowed to stand at room temperature for about 1 hr, and centrifuged. The extinction of the clear supernatant was measured at 280 $m\mu$ against an enzyme blank to which the streptokinase solution was added after the addition of $HClO_4$. The incubation rates were calculated by comparison with the control run which contained no inhibitor.

Antifibrinolytic activity was determined according to the method of Okamoto.¹⁵ Human euglobulin solution (0.1 ml) was mixed with 0.5 ml of the phosphate buffer-saline containing various amounts of an inhibitor to be tested, 0.1 ml of thrombin solution (5 units) and 0.1 ml of streptokinase solution (100 units). Then 0.2 ml of 0.5% bovine fibrinogen in phosphate buffer-saline was added to the above mixture. The lysis time of the fibrin clot formed was measured at 25° after the addition of fibrinogen. Inhibitory actions of the compounds are represented as the contents of the compounds for doubling the clot lysis time of the control run which contained no inhibitor.

The relative antiplasmin activity of the ester derivatives varied depending on the assay system employed and was variable, to some extent, even in the same assay system, when *trans*-AMCHA was used as a reference standard, because the mechanism of action was entirely different between *trans*-AMCHA and its ester derivatives.^{14,16,17}

Method A. *trans*-4-*p*-Toluenesulfonylaminoethylcyclohexanecarboxylic Acid (2). *trans*-AMCHA (I) (52.5 g, 0.334 mole) and *p*-TsCl (69 g, 0.363 mole) were added to 1 *N* NaOH (800 ml, 0.8 mole) and the mixture was vigorously stirred at room temperature for 4 hr. Undissolved *p*-TsCl was filtered off, and the filtrate was acidified with concentrated HCl. The precipitate was collected and recrystallized from AcOEt to give 2 (83.0 g) as colorless prisms.

Method B. *trans*-4-Methylaminomethylcyclohexanecarboxylic Acid (5). To a solution of 2 (2.2 g, 0.007 mole) in 2 *N* NaOH (11 ml, 0.002 mole), MeI (2.0 g, 0.014 mole) was added and the solution was stirred at 65° for 1 hr and gradually crystallized materials separated out. H_2O (20 ml) was added to the solution and neutralized with aq HCl. Precipitated crystals were recrystallized from MeOH- H_2O to give *trans*-4-(*N*-methyl-*N*-*p*-toluenesulfonyl)aminomethylcyclohexanecarboxylic acid (1.8 g, 78%), as prisms, mp 173–176°. *Anal.* ($C_{16}H_{23}NO_4S$) C, H, N.

The *N*-Me derivative (1.0 g, 0.003 mole) described above was dissolved in dry liquid NH_3 (80 ml) at –55 to –60°. To this solution Na (0.3 g, 0.013 g-atom) was added portionwise and for decolorization the dry anionic ion-exchange resin DIAION SK #1 (NH_4 form; 2.2 g) was added. After removal of NH_3 , the residue was passed through a column of the same resin (*H* form; 20 ml). After washing the column with H_2O , it was eluted with 5% NH_4OH and the effluent was concentrated *in vacuo* and the residue was recrystallized from MeOH- Me_2CO to give 0.45 g of 5, as prisms: tlc, solvent A, R_f , 0.34.

Method C. *trans*-4-Diisobutylaminomethylcyclohexanecarboxylic Acid (9). To a solution of I (1.6 g, 0.01 mole) in 25% aq MeOH (40 ml), isobutyraldehyde (2.9 g, 0.04 mole) and 10% Pd/C (1.6 g) were added. This suspension was catalytically hydrogenated at 50° for 3

hr. After absorption of the theoretical amount of H_2 (450 ml), the catalyst was filtered off, and the filtrate was concentrated *in vacuo*. The residue was recrystallized twice from H_2O to furnish 9, as prisms: ppc, solvent A, R_f , 0.84.

***trans*-4-Carbamoylaminoethylcyclohexanecarboxylic Acid (11).** To a solution of I (10 g, 0.064 mole) in H_2O (70 ml), a solution of KCNO (6.25 g, 0.077 mole) in H_2O (10 ml) was added with chilling and stirring. The reaction mixture was allowed to stand overnight at room temperature, then acidified by adding of aq HCl and the separated crystals were collected. Recrystallized from *n*-PrOH gave 11 (3.5 g).

***trans*-4-Carboxymethylaminomethylcyclohexanecarboxylic Acid (12).** To a solution of $ClCH_2COOH$ (7.55 g, 0.08 mole) in H_2O (11 ml), 8% aq NaOH (80 ml, 0.16 mole) was added with cooling and stirring. To this solution, a solution of I (12.6 g, 0.08 mole) in 8% aq NaOH (40 ml, 0.08 mole) was added with cooling and stirring and the mixture was allowed to stand for 5 hr at room temperature. The solution was passed through a column of the ion-exchange resin DIAION SK #1 (*H* form) and was eluted with H_2O (500 ml). The eluate was concentrated *in vacuo* under 50° to give raw 12 (8.5 g), mp 205–210° dec. Recrystallized from Me_2CO-H_2O gave pure 12, as prisms.

***trans*-4-Ethoxycarbonylaminoethylcyclohexanecarboxylic Acid (13).** I (12.6 g, 0.08 mole) was dissolved in 8% aq NaOH (40 ml, 0.08 mole). To this solution, $ClCOOC_2H_5$ (9.6 g, 0.088 mole) was added with chilling and stirring. Na_2CO_3 (4.2 g, 0.044 mole) was gradually added and the reaction mixture allowed to stand at room temperature for 5 hr. HCl (1 *N*, 82 ml, 0.08 mole) was added to the solution and the precipitated crystals, mp 70–110°, were collected and recrystallized from Me_2CO to give pure 13.

***trans*-4-Sulfomethylaminomethylcyclohexanecarboxylic Acid (14).** I (15.7 g, 0.1 mole), $HOCH_2SO_3Na$ (15.2 g, 0.11 mole), and $NaHCO_3$ (8.4 g, 0.1 mole) were dissolved in H_2O (79 ml), and the solution was heated on a boiling water bath for 4 hr. After cooling with an ice bath, 12 *N* HCl (16.7 ml) was added to the solution to acidity (pH 3) with stirring. White crystals were gradually precipitated from the solution and the mixture was kept in a refrigerator overnight. The crystals were collected, washed (H_2O , EtOH, Et_2O), and dried to give 14 (20.3 g).

***trans*-4-Hydrazinomethylcyclohexanecarboxylic Acid *p*-Toluenesulfonate (15).** A solution of $NaHSO_3$ (40 g, 0.38 mole) in H_2O (280 ml) was cooled to 15° and methyl 4-oxocyclohexanecarboxylate¹⁸ (47 g, 0.3 mole) was gradually added over 10 min under stirring. After stirring the solution for 30 min at 15°, NaCN (37 g, 0.75 mole) was added and the mixture was stirred for 20 min at 10–15°. The separated upper oily layer was extracted with trichloroethylene and the extract was washed (H_2O), dried (Na_2SO_4), and concentrated to a syrup *in vacuo*. The yellow oil (52.5 g) was dissolved in α -picoline (123 g, 1.32 mole) and to this solution $POCl_3$ (50 g, 0.32 mole) was added for 30 min at 0–5° under stirring. After stirring for 1 hr at 0°, an ice bath was removed. Heat was evolved and the color changed to reddish brown at the end. After standing at room temperature overnight, the solution was poured onto ice water and the separated oil solidified. It was extracted with trichloroethylene and the solution was washed (H_2O) and dried (Na_2SO_4). After removal of Na_2SO_4 and the solvent, the residue was distilled; a colorless transparent oil, bp 125–128° (6 mm), was obtained in 34.5 g yield (70% from methyl 4-oxocyclohexanecarboxylate). It solidified on ice cooling, mp 33–35°.



To a solution of methyl 4-cyano-3-cyclohexanecarboxylate (11.0 g, 0.067 mole), described above in pyridine (150 ml), a solution of $NaH_2PO_4 \cdot H_2O$ (20 g, 0.19 mole) in H_2O (20 ml) was added at room temperature with stirring, and then a suspension of Raney Ni catalyst (20 ml) in AcOH (75 ml). The mixture was warmed at 40–45° for 2 hr under stirring. The catalyst was filtered off and washed with enough EtOH, and the washings were combined with the filtrate. It was concentrated to a syrup under reduced pressure, and the syrup was dissolved in H_2O (50 ml) and extracted with *i*-Pr₂O. The *i*-Pr₂O layer was washed with aq NaCl solution and dried. After removal of the solvent, the residual syrup was distilled. Methyl 4-formyl-3-cyclohexanecarboxylate (6.7 g, 60%) was obtained as colorless oil, bp 113–117° (5 mm). The 2,4-dinitrophenylhydrazone, mp 207–210° dec, was obtained as orange needles in the usual way. *Anal.* ($C_{15}H_{16}N_2O_6$) C, H, N, \ddagger

Methyl 4-formyl-3-cyclohexanecarboxylate (5.0 g, 0.03 mole) and $CH_3CONHNH_2$ (2.3 g, 0.03 mole) were dissolved in EtOH (20 ml) and the solution was refluxed for 4 hr and then cooled. The precipitated white crystals, mp 155–157°, of the hydrazone were collected by filtration, yield, 6.2 g (92%). Recrystallized from EtOH gave white prisms, mp 156–158°. *Anal.* ($C_{11}H_{16}N_2O_3$) C, H, N.

A solution of the above hydrazone (2.7 g, 0.012 mole) in AcOH (24 ml) was catalytically hydrogenated over PtO_2 (0.25 g). After removal of the catalyst and the solvent, the residual syrup was refluxed

\ddagger N: calcd, 16.87; found, 16.26.

Table II. Ester Derivatives of *trans*-AMCHA

No.	R	HX	Mp, °C	Method	Yield, %	Formula	Analyses	Relative act.		
								A ^a	Caseinolysis B ^b	C ^c
			$\text{H}_2\text{NCH}_2\text{---}\langle\text{H}\rangle\text{---COOR HX}$							
35	CH ₃	HCl	168-170	G J	91 70	C ₉ H ₁₇ NO ₂ · HCl	C, H, N	2.4		0.17
36	C ₂ H ₅	HCl	185-188	G	92	C ₁₀ H ₁₉ NO ₂ · HCl	C, ^d H, N	1.5		0.04
37	C ₃ H ₇ (<i>n</i>)	HCl	160-164	G	79	C ₁₁ H ₂₁ NO ₂ · HCl	C, ^e H, N	2.5		0.05
38	C ₃ H ₇ (<i>f</i>)	HCl	180-181 dec	I	86	C ₁₁ H ₂₁ NO ₂ · HCl	C, H, N	1.8		
39	C ₄ H ₉ (<i>n</i>)	HCl	135-138	G	81	C ₁₂ H ₂₃ NO ₂ · HCl	C, H, N	3.7		
40	C ₄ H ₉ (<i>i</i>)	HCl	154-156 dec	I	80	C ₁₂ H ₂₃ NO ₂ · HCl	C, H, N	3.0		
41	C ₄ H ₉ (<i>tert</i>)	HCl	197-203 dec	I	48	C ₁₂ H ₂₃ NO ₂ · HCl	C, H, N	0.8		
42	C ₆ H ₁₁ (<i>n</i>)	HCl	120-124	G	71	C ₁₃ H ₂₅ NO ₂ · HCl	C, H, N	4.6		
43	C ₆ H ₁₃ (<i>n</i>)	HCl	121-123	G	76	C ₁₄ H ₂₇ NO ₂ · HCl	C, H, N	8.0		0.4
44	C ₇ H ₁₅ (<i>n</i>)	HCl	118-122	G	75	C ₁₅ H ₂₉ NO ₂ · HCl	C, H, N	7.0		
45	C ₈ H ₁₇ (<i>n</i>)	HCl	125-127	G	72	C ₁₆ H ₃₁ NO ₂ · HCl	C, H, N	5.4		
46	CH ₂ CH(C ₂ H ₅)(CH ₂) ₃ CH ₃	0.5(COOH) ₂	190-200	G	45	C ₁₆ H ₃₁ NO ₂ · 0.5(COOH) ₂	C, H, N	2.4		
47	Cyclohexyl	HCl	200-203	G	83	C ₁₄ H ₂₅ NO ₂ · HCl	C, H, N	5.0		
48	CH ₂ CH ₂ OC ₂ H ₅	HCl	91-93	G	67	C ₁₂ H ₂₃ NO ₃ · HCl	C, ^f H, N	6.5		
49	CH ₂ CH ₂ OC ₃ H ₇ (<i>n</i>)	<i>p</i> -TsOH	120-130	I	52	C ₁₃ H ₂₅ NO ₃ · <i>p</i> -TsOH	C, H, N	10.0		
50	CH ₂ (CH ₂) ₃ CH ₂ OH	<i>p</i> -TsOH	132-135	H	87	C ₁₃ H ₂₅ NO ₃ · <i>p</i> -TsOH	C, H, N	7.3		
51	CH ₂ (CH ₂) ₃ CH ₂	2HCl	213-215	H	78	C ₂₁ H ₃₈ N ₂ O ₄ · 2HCl	C, H, N		0.6	
52	CH ₂ (CH ₂) ₄ CH ₂ OH	<i>p</i> -TsOH	84-85	H	83	C ₁₄ H ₂₇ NO ₃ · <i>p</i> -TsOH	C, H, N	8.3		
53	CH ₂ (CH ₂) ₄ CH ₂	2HCl ^h	261-263	I	79	C ₂₂ H ₄₀ N ₂ O ₄ · 2HCl	C, H, N		0.4	
54	CH ₂ CH=CH ₂	HCl	139-142	I	85	C ₁₁ H ₁₉ NO ₂ · HCl	C, H, N	12.0	0.4	
55	CH ₂ C≡CH	HCl	188-190	I	89	C ₁₁ H ₁₇ NO ₂ · HCl	C, H, N	1.2		3.7
56	CH ₂ COOH		210-214 dec	<i>i</i>	85	C ₁₀ H ₁₇ NO ₄ · ^g	C, H, N	1.8		0.1
57	CH ₂ CONH ₂	HBr	188-190	<i>i</i>	76	C ₁₀ H ₁₆ N ₂ O ₃ · HBr	C, ^j H, N		0.8	1.8
58	CH(C ₆ H ₅)CONHC ₆ H ₄ CH ₃ (<i>p</i>)	HCl	247-248 dec	<i>i</i>	89	C ₂₃ H ₂₈ N ₂ O ₃ · HCl	C, H, N	8.4		13.3
59	CH ₂ COC ₆ H ₅	HBr	168-170	<i>i</i>	50	C ₁₆ H ₂₁ NO ₃ · HBr	C, ^k H, N	0.1		
60	CH ₂ CH ₂ C ₆ H ₅	HCl	161-163	I	81	C ₁₆ H ₂₃ NO ₂ · HCl	C, H, N	0.3		
61	CH ₂ CH=CHC ₆ H ₅	HCl	139-142	I	79	C ₁₇ H ₂₃ NO ₂ · HCl	C, H, N	1.5		2.2
62	CH ₂ — 	<i>p</i> -TsOH	140-143 dec	I	35	C ₁₃ H ₂₃ NO ₃ · <i>p</i> -TsOH	C, H, N		0.3	
63	CH ₂ C ₆ H ₅	HCl ^l	151-153	I	90	C ₁₅ H ₂₁ NO ₂ · HCl	C, H, N	41.8	1.0	1.6
64	CH ₂ C ₆ H ₄ OCH ₃ (<i>p</i>)	HCl	148-150	I	73	C ₁₆ H ₂₃ NO ₃ · HCl	C, ^m H, N		1.3	
65	CH ₂ C ₆ H ₃ (OCH ₃) ₂ (<i>m, p</i>)	HCl	157-158	I	65	C ₁₇ H ₂₅ NO ₄ · HCl ^g	C, H, N		0.9	2.1
66	CH ₂ C ₆ H ₄ Cl(<i>o</i>)	HCl	158-160	I	80	C ₁₅ H ₂₀ ClNO ₂ · HCl	C, H, N		1.1	2.4
67	CH ₂ C ₆ H ₄ Cl(<i>p</i>)	HCl	173-177	I	75	C ₁₅ H ₂₀ ClNO ₂ · HCl	C, H, N		0.9	
68	CH ₂ C ₆ H ₄ CH ₃ (<i>p</i>)	HCl	173-176	I	91	C ₁₆ H ₂₃ NO ₂ · HCl	C, H, N ⁿ		1.6	
69	CH ₂ C ₆ H ₄ NO ₂ (<i>m</i>)	HCl	140	I	70	C ₁₅ H ₂₀ N ₂ O ₄ · HCl 2/3 H ₂ O	C, H, N		1.2	1.5
70	CH ₂ C ₆ H ₄ CH ₂ OH(<i>p</i>)	HBr	157-160 dec	H	14	C ₁₆ H ₂₃ NO ₃ · HBr	C, ^o H, N		2.2	
71	CH(C ₆ H ₅)C≡CH	HCl	140-142	H	77	C ₁₇ H ₂₁ NO ₂ · HCl ^g	C, H, N ^p		4.2	15.8
72	CH(C ₆ H ₅)CH ₃	<i>p</i> -TsOH	135-137	I	81	C ₁₆ H ₂₃ NO ₂ · <i>p</i> -TsOH	C, ^q H, N		<i>r</i>	
73	CH ₂ — 	<i>p</i> -TsOH	153-154	I	41	C ₁₃ H ₂₀ NO ₃ · <i>p</i> -TsOH	C, H, N		1.7	


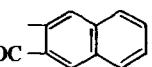
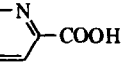

74		2HBr	202 dec	H	50	$C_{14}H_{20}N_2O_2 \cdot 2HBr$	C, H, N	0.4		
75	C_6H_5	HCl	213-215 dec	I	75	$C_{14}H_{19}NO_2 \cdot HCl$	C, H, N	903	1.0	32.1
76	$C_6H_4CH_3(o)$	HCl	181-183	I	81	$C_{15}H_{21}NO_2 \cdot HCl$	C, H, N		0.4	10.4
77	$C_6H_4CH_3(m)$	HCl	183-185	I	79	$C_{15}H_{21}NO_2 \cdot HCl$	C, H, N		1.0	34.7
78	$C_6H_4CH_3(p)$	HCl	240-242	I	88	$C_{15}H_{21}NO_2 \cdot HCl$	C, H, N ^s		1.7	53.0
79	$C_6H_4OCH_3(o)$	HCl	212-213	I	77	$C_{15}H_{21}NO_3 \cdot HCl$	C, H, N		0.3	17.3
80	$C_6H_4OCH_3(p)$	HCl	215-217 dec	I	83	$C_{15}H_{21}NO_3 \cdot HCl$	C, H, Cl		1.2	47.2
81	$C_6H_4Cl(o)$	HCl	175-177	I	85	$C_{14}H_{18}ClNO_2 \cdot HCl$	C, H, Cl		1.2	52.0
82	$C_6H_4Cl(m)$	HCl	191-194	I	80	$C_{14}H_{18}ClNO_2 \cdot HCl$	C, H, Cl		1.4	27.4
83	$C_6H_4Cl(p)$	HCl	224-225 dec	I	80	$C_{14}H_{18}ClNO_2 \cdot HCl$	C, f H, Cl		2.5	50.5
84	$C_6H_4Br(o)$	HCl	169-171	I	83	$C_{14}H_{17}BrNO_2 \cdot HCl$	C, ^u H, N		1.0	55.3
85	$C_6H_3(CH_3)_2(o,p)$	HCl	215 dec	I	85	$C_{16}H_{23}NO_2 \cdot HCl$	C, H, N		0.2	7.8
86	Biphenyl	HCl	243 dec	I	65	$C_{20}H_{23}NO_2 \cdot HCl$	C, H, N ^v		r	
87	α -Naphthyl	HCl	200-203	I	75	$C_{18}H_{21}NO_2 \cdot HCl$	C, H, N		0.7	
88	β -Naphthyl	HCl	239 dec	I	62	$C_{18}H_{21}NO_2 \cdot HCl$	C, ^w H, N		0.9	
89	Thiophenyl	HCl	217 dec	I	56	$C_{14}H_{19}NOS \cdot HCl$	C, H, ^x N		0.6	24.8
90	$C_6H_3(CH_2)_2(m,p)$	HCl	241 dec	H	78	$C_{16}H_{23}NO_2 \cdot HCl$	C, H, N		0.9	40.9
91	$C_6H_3(CH_2)_2(o,o)$	HCl	221-223 dec	H	68	$C_{16}H_{23}NO_2 \cdot HCl$	C, H, N		<0.01	<1.0
92	$C_6H_3Cl_2(o,p)$	HCl	201 dec	H	88	$C_{14}H_{17}Cl_2NO_2 \cdot HCl$	C, H, N		1.4	64.3
93	$C_6H_2Cl_3(o,o,p)$	HCl	210-213 dec	H	78	$C_{14}H_{16}Cl_3NO_2 \cdot HCl$	C, H, N		0.05	<1.0
94	$C_6H_4C(CH_2)_3(p)$	HCl	256 dec	H	86	$C_{18}H_{27}NO_2 \cdot HCl$	C, H, N ^y		1.5	54.9
95	$C_6H_4OH(p)$	HCl	212-214 dec	H	42	$C_{14}H_{19}NO_3 \cdot HCl$	C, H, ^z N		0.7	31.0
96	$C_6H_4CH_2OH(p)$	HCl	241-242 dec	H	52	$C_{15}H_{21}NO_3 \cdot HCl$	C, H, N		1.7	54.2
97	$C_6H_4COOH(p)$	HCl	255 dec	H	65	$C_{15}H_{21}NO_3 \cdot HCl$	C, H, N		1.2	59.4
98	$C_6H_3(COOH)_2(o,p)$	HCl	181-183 dec	H	40	$C_{16}H_{19}NO_6 \cdot HCl$	C, H, N		0.1	3.3
99	$C_6H_4CH_2CH_2COOH(p)$	HCl ^{aa}	238-240 dec	H	88	$C_{17}H_{23}NO_4 \cdot HCl$	C, H, N		1.1	47.3
				ji						
100	$C_6H_4CH_2CH_2COOH(m)$	HCl	197-199	H	81	$C_{17}H_{23}NO_4 \cdot HCl$	C, H, N		0.4	15.1
101	$C_6H_4CO(CH_2)_4COOH(p)$	HCl	173-175	H	62	$C_{24}H_{27}NO_5 \cdot HCl$	C, H, N		2.5	74.3
102	$C_6H_4CH(OH)(CH_2)_4COOH(p)$	HCl	150-154	H	53	$C_{20}H_{29}NO_5 \cdot HCl$	C, H, N		2.1	62.5
103	$C_6H_4CHBr(CH_2)_4COOH(p)$	HBr	139 ^{bb} dec	<i>cc</i>	39	$C_{20}H_{28}NO_4Br \cdot HBr$	C, H, N			
104	$C_6H_4NHCH_2COOH(p)$	HCl	213-214 dec	H	76	$C_{16}H_{22}N_2O_4 \cdot HCl$	C, H, N		0.02	0.5
105	$C_6H_4CH_2CH(NH_2)COOH(p)$	2HCl ^{dd}	251 dec	H	85	$C_{17}H_{24}N_2O_4 \cdot 2HCl$	C, H, N		0.7	30.9
106	$C_6H_4OCH_2CH_2COOH(p)$	HCl	213 dec	H	84	$C_{17}H_{23}NO_5 \cdot HCl$	C, H, N		1.0	38.8
107		HCl	208-210 dec	H	20	$C_{19}H_{21}NO_4 \cdot HCl$	C, ^{ee} H, N		0.1	4.8
108		HCl	216-218 dec	H	40	$C_{14}H_{18}N_2O_4 \cdot HCl$	C, ^{ff} H, N		v	
109	$C_6H_4NO_2(p)$	HBr	190-192 dec	<i>i</i>	85	$C_{14}H_{18}N_2O_4 \cdot HBr$	C, H, N		1.5	78.9
110	$C_6H_4NH_2(p)$	2HCl	262 dec	<i>gg</i>	75	$C_{14}H_{20}N_2O_2 \cdot 2HCl$	C, H, N		0.7	31.0
111	$C_6H_3(OCH_3)(CHO)(o,p)$	HBr	242-245 dec	H	75	$C_{16}H_{21}NO_4 \cdot HBr$	C, H, N		2.3	83.4
112	$C_6H_3(OCH_3)(CH_3)(o,p)$	HCl	188-191 dec	<i>hh</i>	40	$C_{16}H_{23}NO_3 \cdot HCl$	C, ⁱⁱ H, N		1.0	31.0
113	$C_6H_3(NO_2)(COOCH_3)(o,p)$	HBr	183-186	H	56	$C_{16}H_{20}N_2O_6 \cdot HBr$	C, H, N			103.6
114	$C_6H_4SO_2NH_2(p)$	HBr	261 dec	H	86	$C_{14}H_{20}N_2O_4 \cdot HBr$	C, H, N		4.3	136
115		2HBr	193-195 dec	H	52	$C_{13}H_{16}N_2O_2 \cdot 2HBr$	C, H, N		1.6	64.5

Table II (Continued)

No.	R	HX	Mp, °C	Method	Yield, %	Formula	Analyses	Relative act.	
								A ^a	Caseinolysis B ^b C ^c
116		HBr	278 dec	H	58	C ₁₃ H ₁₃ N ₂ O ₃ · HBr	C, H, N		47.5
117	C ₆ H ₄ CH ₂ COOH(p)	HBr	210 dec	H	60	C ₁₆ H ₂₁ NO ₄ · HBr	C, H, N	1.0	22.8
118	C ₆ H ₄ CH=CHCOOH(p)	HBr	252-254 dec	H	62	C ₁₇ H ₂₁ NO ₄ · HBr	C, H, N	1.9	72.9
119	C ₆ H ₄ (CH ₂) ₂ COOH(p)	HBr	195 dec	H	65	C ₂₀ H ₂₅ NO ₄ · HBr	C, H, N	2.0	81.4

^aFigures indicate the relative activity to benzyl *trans*-AMCHA (=1.0). ^bFigures indicate the relative activity to phenyl *trans*-AMCHA (=1.0). ^cFigures indicate the relative activity to phenyl *trans*-AMCHA (=1.0). ^dC: calcd, 54.17; found, 54.58. ^eC: calcd, 56.04; found, 56.47. ^fC: calcd, 54.23; found, 53.68. ^gHemihydrate. ^hp-Toluenesulfonate, mp 239-242°. ⁱSee in Experiment Section. ^jC: calcd, 40.69; found, 40.17. ^kC: calcd, 53.94; found, 54.43. ^lp-Toluenesulfonate, mp 159-161°. ^mC: calcd, 61.23; found, 60.77. ⁿN: calcd, 4.70; found, 5.18. ^oC: calcd, 53.63; found, 54.39. ^pN: calcd, 5.05; found, 4.42. ^qC: calcd, 63.71; found, 63.06. ^rInsoluble in H₂O. ^sN: calcd, 4.94; found, 5.35. ^tC: calcd, 48.22; found, 47.81. ^uN: calcd, 4.05; found, 4.53. ^vC: calcd, 67.59; found, 66.67. ^wH: calcd, 7.05; found, 7.60. ^xN: calcd, 4.30; found, 4.86. ^yH: calcd, 7.05; found, 7.59. ^{aa}Methanesulfonate, mp 213-215°. ^{bb}Decompd in a few days. ^{cc}Treatment of 4-(1-hydroxy-5-benzoyloxy-carbonyl-*n*-pentyl)phenyl *trans*-4-*N*-carboxyaminomethylcyclohexanecarboxylate, intermediate of 102, with 35% HBr-AcOH gave 103. ^{dd}Monohydrochloride, mp 233-235° dec, dimethanesulfonate, mp 204-206° dec, dihydrobromide, mp 205-207° dec. ^{ee}C: calcd, 62.72; found, 62.28. ^{ff}C: calcd, 53.42; found, 52.59. ^{gg}Catalytic hydrogenation of 4-nitrophenyl *trans*-4-*N*-carboxyaminomethylcyclohexanecarboxylate, intermediate of 109, over Pd/C gave 110. ^{hh}Catalytic hydrogenation of (4-formyl-1-methoxy)phenyl *trans*-4-carboxyaminomethylcyclohexanecarboxylate, intermediate of 111, over Pd/C gave 112. ⁱⁱC: calcd, 61.23; found, 60.44. ^{jj}H: calcd, 5.77; found, 6.29. ^{kk}C: calcd, 56.07; found, 55.60.

for 3 hr with 1 *N* HCl (30 ml) under N₂. The amino acids fractions obtd after treatment with an ion-exchange resin were concd *in vacuo*, and the residue was crystd with EtOH-Et₂O to give a white powder (1.4 g, 67.5%), mp 105-130° dec, of crude 4-hydrazino-methylcyclohexanecarboxylic acid.

To a soln of this crude acid (1.4 g) in H₂O (15 ml), a soln of *p*-TsOH (2.3 g) in H₂O (5 ml) was added with stirring, and gradually prisms, mp 218-227° dec, sepd from the reaction mixt, yield, 0.93 g. Recrystn from H₂O yielded colorless prisms, mp 228-230° dec. of 15.

The stereochemical configuration of this compound was confirmed as follows. A soln of 15 in H₂O or 95% EtOH was refluxed with Raney Ni catalyst and the crystals obtd from this reaction mixt were identical with I by comparison of ir and ppc.

trans-4-(2-Carbomoylhydrazino)methylcyclohexanecarboxylic Acid (16). To a soln of methyl *trans*-4-formylcyclohexanecarboxylate (1.7 g, 0.01 mole), prepd from methyl *trans*-4-cyanocyclohexanecarboxylate in a similar manner as above in EtOH (24 ml) and H₂O (18 ml), H₂NCONHNH₂ · HCl (1.2 g, 0.011 mole) and AcONa (0.9 g, 0.011 mole) were added and vigorously stirred to make the soln homogeneous. After the soln was warmed on a water bath for 15 min, it was concd *in vacuo*, and the residue was treated with Et₂O to give the semicarbazone (0.94 g, 41%), mp 162-164°. A soln of this semicarbazone (0.94 g) in AcOH (18 ml) was catalytically hydrogenated over PtO₂ (0.1 g) and a theoretical amt of H₂ was absorbed. After removal of the catalyst and the solvent, the resulting syrup was dissolved in 4 *N* HCl and the soln was heated for 1 hr on a boiling water bath and was concd *in vacuo*. The sepd crystals were collected by filtration and washed with EtOH. Recrystn from EtOH-Et₂O gave colorless prisms (0.68 g, 66%) of 16.

N-(*trans*-4-Carboxycyclohexylmethyl)trimethylammonium Iodide (17). A soln of 7 (8.0 g, 0.043 mole) in hot Me₂CO (500 ml) was cooled to room temp and MeI (12.4 g, 0.087 mole) was added to the soln and the mixt was allowed to stand at room temp overnight. The soln was concd to one-third of its original vol. The sepd crystals were recrystd from Me₂CO to give 17 (8.5 g) as prisms.

Method D. *trans*-4-Aminomethylcyclohexanecarboxamide Hydrochloride (18). To a soln of I (6.3 g, 0.04 mole) in 10% aq NaOH (16 ml, 0.04 mole), CbzCl (8.2 g, 0.048 mole) and 10% aq NaOH (20 ml, 0.05 mole) were added for 15 min with cooling and vigorous stirring and the reaction mixt was stirred for another hr. The soln was acidified with aq HCl under cooling. The white ppt was collected, washed with H₂O, dried, and recrystd from C₆H₆-petr ether to give needles of II (10.7 g, 92%), mp 115-117°. *Anal.* (C₁₆H₂₁NO₄) C, H, N.

II (5.0 g, 0.017 mole) was mixed with SOCl₂ (5 ml) and warmed to 40° for 30 min. A vigorous reaction took place and a homogeneous soln was formed. After cooling, dry petr ether (50 ml) was added to the soln to ppt white crystals, which were collected, washed with dry petr ether, and dried *in vacuo* to give 4.4 g (82%) of acid chloride of II, as hygroscopic white crystals, mp 77-82°. *Anal.* (C₁₆H₂₀ClNO₃) C, H, N.

Dry NH₃ was introduced to the soln of II-acid chloride (4.4 g, 0.014 mole) in dry C₆H₆ (30 ml) under cooling. The reaction mixt was concd to dryness *in vacuo* and the residue was recrystd from Me₂CO-*n*-C₆H₁₄ to give an amide, 3.5 g (83%). This amide (3.2 g, 0.011 mole) was dissolved in MeOH (20 ml), concd HCl (3 ml) was added, and the soln was catalytically hydrogenated over 10% Pd/C (0.5 g). After removal of the catalyst, the filtrate was concd to give 2.4 g of 18, mp 242-247° dec. Recrystallization from MeOH-Me₂CO gave the pure sample.

Method E. *N*-*n*-Hexyl-*trans*-4-aminomethylcyclohexanecarboxamide Hydrochloride (21). II (5.8 g, 0.02 mole) and NEt₃ (2.1 g, 0.02 mole) were dissolved in CHCl₃ (70 ml) and the soln was cooled to 0°. ClCOOC₂H₅ (2.2 g, 0.02 mole) was dropwise added for 15 min at 0-5° and the mixt kept at this temp for 30 min under stirring. *n*-Hexylamine (2.1 g, 0.02 mole) was added to the soln at the same temp for 30 min, and after being kept at room temp for 2.5 hr the mixture was washed with H₂O and dried. After removal of the solvent, the residue was recrystd from Me₂CO to give 5.9 g of *trans*-4-*N*-Cbz-aminomethylcyclohexanecarbox-*n*-hexylamide as needles.





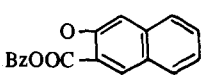
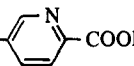

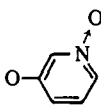
This intermediate was catalytically hydrogenated in methanolic HCl over 10% Pd/C. After removal of the catalyst and the solvent, the residue was dissolved in H₂O and the soln was passed through a column of Amberlite IR-45 (OH form), and the eluate was concd to dryness *in vacuo*. Recrystn from MeOH-Me₂CO yielded 21, as leaflets.

trans-4-Aminomethylcyclohexanecarboxanilide Hydrochloride (24). To a soln of II (2.9 g, 0.01 mole) and C₆H₅NH₂ (0.93 g, 0.01 mole) in CH₂Cl₂ (20 ml), DCC (2.3 g, 0.011 mole) was added and the

reaction mixt was allowed to stand at room temp overnight. After addn of several drops of AcOH, the sepd dicyclohexylurea was filtered off. The filtrate was concd *in vacuo* and the residual white

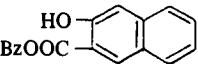
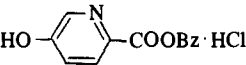
mass was recrystd from EtOH to give a white cryst powder, mp 188-190°; yield, 2.93 g (78%). *Anal.* (C₂₇H₃₂N₂O₃) C, H, N. These crystals (1.83 g, 0.005 mole) were dissolved in 2% MeOH-HCl (50 ml)

Table III. Intermediate, Cbz Derivatives

No.	R	Mp, °C	Method	Yield, %	Formula	Analyses	
		CbzHNCH ₂ -  ...COR					
18	NH ₂	185-188	E	91	C ₁₆ H ₂₂ N ₂ O ₃	C, H, N	
19	NHCH ₃	198-200	E	86		<i>a</i>	
20	NH(CH ₂) ₃ CH ₃	160-162	D	78		<i>a</i>	
21	NH(CH ₂) ₅ CH ₃	162-163	E	85		<i>a</i>	
22	NH(CH ₂) ₆ CH ₃	160-162	E	85		<i>a</i>	
23	NHCH ₂ CH ₂ N(CH ₃) ₂	139-140	E	89	C ₂₀ H ₃₁ N ₃ O ₃	C, H, N	
25	NH- 	211-212	E	92	C ₂₂ H ₃₂ N ₂ O ₃	C, H, N	
26	N(C ₂ H ₅) ₂	117-119	E	71	C ₂₀ H ₃₀ N ₂ O ₃	C, H, <i>b</i> N	
27	N() ₂	183	D	18	C ₂₈ H ₄₂ N ₂ O ₃	C, H, N	
28	Piperidino	127-129	E	28	C ₂₁ H ₃₀ N ₂ O ₃	C, H, N	
50	O(CH ₂) ₅ OH	<i>c</i>	H				
51	OCH ₂ (CH ₂) ₃ CH ₂ O	<i>c</i>	H				
52	OCH ₂ (CH ₂) ₅ OH	<i>c</i>	H				
53	OCH ₂ (CH ₂) ₄ CH ₂ O	<i>c</i>	H				
70	OCH ₂ C ₆ H ₄ CH ₂ OH(<i>p</i>)	<i>c</i>	H				
71	OCH(C ₆ H ₅)C≡CH	<i>c</i>	H				
74	OCH ₂ - 	<i>c</i>	H				
90	OC ₆ H ₃ (CH ₃) ₂ (<i>m,p</i>)	97-98	H	81	C ₂₄ H ₂₉ NO ₄	C, H, N	
91	OC ₆ H ₃ (CH ₃) ₂ (<i>o,o</i>)	110-112	H	28	C ₂₄ H ₂₉ NO ₄	C, H, N	
92	OC ₆ H ₃ Cl ₂ (<i>o,p</i>)	122-123	H	87	C ₂₂ H ₂₃ Cl ₂ NO ₄	C, H, N	
93	OC ₆ H ₃ Cl ₂ (<i>o,o,p</i>)	107-109	H	73	C ₂₂ H ₂₂ Cl ₂ NO ₄	C, H, <i>d</i> N	
94	OC ₆ H ₄ C(CH ₃) ₃ (<i>p</i>)	88-94	H	87	C ₂₆ H ₃₃ NO ₄	C, H, N	
95	OC ₆ H ₄ OBz ^e (<i>p</i>)	106-108	H	68	C ₂₉ H ₃₁ NO ₅	C, H, N	
96	OC ₆ H ₄ CH ₂ OH(<i>p</i>)	112-113	H	64	C ₂₃ H ₂₇ NO ₅	C, H, N	
97	OC ₆ H ₄ COOBz(<i>p</i>)	98-100	H	88	C ₃₀ H ₃₁ NO ₆	C, <i>f</i> H, N	
98	OC ₆ H ₃ (COOBz) ₂ (<i>o,p</i>)	118-121	H	67	C ₃₈ H ₃₇ NO ₈	C, H	
99	OC ₆ H ₄ CH ₂ CH ₂ COOBz(<i>p</i>)	83	H	82	C ₃₂ H ₃₅ NO ₆	C, <i>g</i> H, N	
100	OC ₆ H ₄ CH ₂ CH ₂ COOBz(<i>m</i>)	Syrup	H				
101	OC ₆ H ₄ CO(CH ₂) ₄ COOBz(<i>p</i>)	72-75	H	87	C ₃₅ H ₃₉ NO ₇	C, <i>h</i> H, N	
102	OC ₆ H ₄ CH(OH)(CH ₂) ₄ COOBz(<i>p</i>)	62-65	H	79	C ₃₅ H ₄₁ NO ₇	C, H, N	
104	OC ₆ H ₄ NHCH ₂ COOBz(<i>p</i>)	169-170	H	50	C ₃₁ H ₃₄ N ₂ O ₆	C, H, N	
105	OC ₆ H ₄ CH ₂ CH(NHCbz)COOBz(<i>p</i>)	137-139	H	70	C ₄₀ H ₄₂ N ₂ O ₈	C, H, N	
106	OC ₆ H ₄ O(CH ₂) ₂ COOBz(<i>p</i>)	108-110	H	86	C ₃₂ H ₃₅ NO ₇	C, H, N	
107	BzOOC- 	117-119	H	84	C ₃₄ H ₃₃ NO ₆	C, H	
108	O-  -COOBz	94-96	H	63	C ₂₉ H ₃₀ N ₂ O ₆	C, <i>i</i> H, N	
109	OC ₆ H ₄ NO ₂ (<i>p</i>)	132-134	<i>j</i>	85	C ₂₂ H ₂₄ N ₂ O ₆	C, H, N	
111	OC ₆ H ₃ (OCH ₃)(CHO)(<i>o,p</i>)	94-97	H	78	C ₂₄ H ₂₇ NO ₆	C, H, N	
113	OC ₆ H ₃ (NO ₂)(COOCH ₃)(<i>o,p</i>)	126-128	H	81	C ₂₄ H ₂₆ N ₂ O ₈	C, H, N	
114	OC ₆ H ₄ SO ₂ NH ₂ (<i>p</i>)	174-176	H	59	C ₂₂ H ₂₆ N ₂ O ₆ S	C, H, N	
115	O- 	88-90	H	85	C ₂₁ H ₂₄ N ₂ O ₄	C, H, N	
116	O- 	100-103	H	27	C ₂₁ H ₂₄ N ₂ O ₅	C, H, N	
117	OC ₆ H ₄ CH ₂ COOBz(<i>p</i>)	106-108	H	77	C ₃₁ H ₃₃ NO ₆	C, H, N	
118	OC ₆ H ₄ CH=CHCOOBz(<i>p</i>)	121-123	H	75	C ₃₂ H ₃₃ NO ₆	C, <i>k</i> H	
119	OC ₆ H ₄ (CH ₂) ₅ COOBz(<i>p</i>)	76.5-77.5	H	81	C ₃₅ H ₄₁ NO ₆	C, H, N	

^aUsed to the next procedure without further purification. ^bN: calcd, 8.09; found, 8.71. ^cNot isolated. ^dH: calcd, 4.67; found, 4.23. ^eBenzyl. ^fC: calcd, 71.84; found, 72.32. ^gC: calcd, 72.56; found, 71.97. ^hC: calcd, 71.77; found, 71.19. ⁱC: calcd, 69.31; found, 69.95. ^jSee in Experimental Section. ^kC: calcd, 72.82; found, 72.23.

Table IV. Hydroxyaryl Derivatives

No.	Hydroxyaryl derivatives	Mp (or bp (mm), °C)	Yield, %	Formula	Analyses
1	HOC ₆ H ₄ CH=CHCOOBz ^a (<i>p</i>)	89-91	37	C ₁₆ H ₁₄ O ₃	C, H
2	HOC ₆ H ₄ CH ₂ CH ₂ COOBz(<i>p</i>)	199 (1 mm)	35	C ₁₆ H ₁₆ O ₃	C, H
3	HOC ₆ H ₄ CO(CH ₂) ₄ COOBz(<i>p</i>)	90-96	32	C ₁₉ H ₂₀ O ₄	C, H
4	HOC ₆ H ₄ (CH ₂) ₄ COOBz(<i>p</i>)	40-41; 213.5 (1 mm)	37	C ₁₉ H ₂₂ O ₃	C, H
5	HOC ₆ H ₄ NHCH ₂ COOBz(<i>p</i>) · <i>p</i> -TsOH	186 dec	81	C ₁₅ H ₁₅ NO ₃ <i>p</i> -TsOH	C, ^b H, N
6	HOC ₆ H ₄ CH ₂ CH(NHCbz ^c)COOBz(<i>p</i>)	116-118	30	C ₂₄ H ₂₃ NO ₅	C, H, ^d N
7	HOC ₆ H ₄ O(CH ₂) ₂ COOBz(<i>p</i>)	74-78; 200-201 (1 mm)	26	C ₁₆ H ₁₆ O ₄	C, H
8	HOC ₆ H ₄ CH ₂ CH ₂ COOBz(<i>m</i>)	194-196 (1 mm)	29	C ₁₆ H ₁₆ O ₃	C, H
9	HOC ₆ H ₃ (COOBz) ₂ (<i>o,p</i>)	81-83	29	C ₂₂ H ₁₈ O ₅	C, H
10		86-87	37	C ₁₈ H ₁₄ O ₃	C, ^e H
11	 · HCl	142-145 dec	16	C ₁₃ H ₁₁ NO ₃ · HCl	C, H, N, Cl

^aBenzyl. ^bC: calcd, 61.52; found, 62.58. ^cCarbobenzyloxy. ^dH: calcd, 6.23; found, 5.72. ^eC: calcd, 76.67; found, 76.13.

and catalytically hydrogenated over 10% Pd/C (0.5 g). After filtration of the catalyst, the filtrate was concd *in vacuo* and the residue was recrystd from EtOH-Me₂CO to render white prisms of 24.

Method F. *trans*-4-Aminomethylcyclohexanecarboxyl-*o*-toluidide Hydrochloride (32). I (5 g, 0.032 mole) was dissolved in SOCl₂ (20 ml). Gradually white crystals began to ppt. After 30 min, Et₂O was added to the reaction mixt and the crystals were collected by filtration and dried in a desiccator to give the acid chloride hydrochloride of I (5.4 g), as highly hygroscopic needles, mp 126-128° dec. *Anal.* (C₈H₁₄ClNO HCl) C, H, N.

To a soln of the acid chloride hydrochloride of I (5.0 g, 0.024 mole) in PhMe (50 ml), *o*-toluidine (5.0 g, 0.047 mole) was added with chilling and stirring. Stirring was contd for 30 min. The ppt was collected by filtration and recrystd from MeOH-Me₂CO to give 32 as white crystals.

Method G. Ethyl *trans*-4-Aminomethylcyclohexanecarboxylate Hydrochloride (36). I (0.5 g, 0.003 mole) was dissolved in EtOH (20 ml) and the soln was refluxed for 1 hr while bubbling through dry HCl. The soln was concd under diminished pressure and the residual white powder was recrystd from EtOH-Et₂O to give white needles of 36.

Carboxymethyl *trans*-4-Aminomethylcyclohexanecarboxylate (56). To a soln of II (5.82 g, 0.02 mole) and NEt₃ (2.2 g, 0.02 mole) in AcOEt (40 ml), a soln of ClCH₂COOCH₂C₆H₅ (3.7 g, 0.02 mole) in AcOEt (20 ml) was added. The reaction mixt was refluxed for 8 hr and then cooled. H₂O was added and the soln was extd with C₆H₆; the C₆H₆ layer was washed with H₂O repeatedly and dried. After removal of the solvent *in vacuo*, the residue was recrystd from AcOEt to give 3.3 g (40%) of benzyloxycarbonylmethyl ester of II, mp 108-110°, as needles. *Anal.* (C₂₄H₂₉NO₆) C, § H, N. # This ester (2.2 g, 0.005 mole) was dissolved in AcOH (20 ml) and THF (10 ml) and the soln was catalytically hydrogenated over 10% Pd/C (1 g). After completion of the hydrogenation, the catalyst was removed, Et₂O and petr ether were added to the filtrate to ppt crystals. Recrystallization from H₂O-EtOH-Me₂CO gave 56.

Carbamoylmethyl *trans*-4-Aminomethylcyclohexanecarboxylate Hydrobromide (57). A soln of II (29.1 g, 0.1 mole), NEt₃ (15.2 g, 0.15 mole), and ClCH₂CN (11.4 g, 0.15 mole) in AcOEt (150 ml) was refluxed for 4 hr. The soln was washed with H₂O, 5% aq NaHCO₃, 1 N HCl, and H₂O and dried. After removal of the solvent, the residue was recrystd from AcOEt-petr ether to afford 26.1 g (79%) of cyanomethyl ester of II. *Anal.* (C₁₈H₂₂N₂O₄) C, H, N. ** The cyanomethyl ester (16.5 g, 0.05 mole) was dissolved in AcOH (17 ml), 44% HBr-AcOH (50 ml) was added, and the mixt was allowed to stand for 1 hr at room temp. Et₂O (700 ml) was added to the soln, the sepd syrup was dissolved in *tert*-BuOH (80 ml) and the soln was warmed at 80° for 5 min. The solidified material was collected and recrystd from EtOH-Et₂O to give 57.

α-(4-Tolylcarbamoyl)benzyl *trans*-4-Aminomethylcyclohexanecarboxylate Hydrochloride (58). To a soln of II (12 g, 0.04 mole) in PhCHO (29.1 g, 0.27 mole), 4-tolylisonitrile (3.7 g, 0.032 mole) was added and the mixt was allowed to stand in a refrigerator for 3

days. Petr ether was added, and the sepd oily residue was washed with petr ether repeatedly; Et₂O (100 ml) was added to the residue to solidify it. The cryst mass (7.1 g), mp 145-149°, was dissolved in EtOH-MeOH and the soln was decolorized with activated C. After removal of the solvent, the residue was triturated with Et₂O to give 5.0 g of 4-*N*-Cbz-58, mp 149-151°. *Anal.* (C₃₁H₃₅N₂O₅) C, H, N.

4-*N*-Cbz-58 (515 mg, 0.001 mole) was dissolved in warm MeOH (20 ml) and 34% HCl-MeOH (0.5 ml). The soln was catalytically hydrogenated over 5% Pd/C (500 mg). After completion of the hydrogenation (5 min), the catalyst was removed and the filtrate was concd *in vacuo* below 40° (bath temp). Et₂O was added to the residue to induce crystn. The crystals were collected and washed with Et₂O to give 370 mg of 58. A pure sample was obtd by recrystn from MeOH-Et₂O, as prisms: ppc, solvent A, *R*_f, 0.86.

Phenacyl *trans*-4-Aminomethylcyclohexanecarboxylate Hydrobromide (59). To a soln of II (2.9 g, 0.01 mole) in AcOEt (20 ml), phenacyl bromide (2.0 g, 0.01 mole) and NEt₃ (1.4 ml, 0.01 mole) were added and the mixt was allowed to stand at room temp overnight. After removal of NEt₃ · HBr, the filtrate was washed enough with H₂O and dried. The soln was concd to a syrup which solidified on cooling. Recrystn from MeOH gave white needles, mp 92-94°, in yield of 2.6 g (65%). *Anal.* (C₂₄H₂₇NO₆) C, H, N.

These crystals (2.6 g) were dissolved in AcOH (6 ml), 30% HBr-AcOH (6 ml) was added to the soln, and the mixt was allowed to stand at room temp for 30 min when dry Et₂O was added to the soln. The sepd crystals were recrystd from EtOH-Et₂O to yield white needles of 59.

Method I. Phenyl *trans*-4-Aminomethylcyclohexanecarboxylate Hydrochloride (75). A soln of phenol (2.3 g, 0.024 mole) in dry dioxane (20 ml) was added to the acid chloride hydrochloride of I (4.2 g, 0.02 mole) and the mixt was warmed for 30 min and then concd. The sepd crystals were collected and recrystd from EtOH-Et₂O to give 75 (4.3 g).

Method H. 4-(2-Carboxyethyl)phenyl *trans*-4-Aminomethylcyclohexanecarboxylate Hydrochloride (99). To a soln of benzyl 4-hydroxyphenylpropionate (60.4 g, 0.236 mole) and NEt₃ (28.6 g, 0.283 mole) in dry C₆H₆ (250 ml), a soln of the acid chloride of II (73.0 g, 0.236 mole) in dry C₆H₆ (450 ml) was dropwise added for 30 min under stirring. The reaction mixt was allowed to stand at room temp for 2 hr and then warmed at 50-60° for 30 min. After cooling, the sepd NEt₃ · HCl was filtered off and the filtrate was washed several times with H₂O and dried (Na₂SO₄). After removal of the solvent, Et₂O was added to the residual syrup which crystd. The crystals were collected, washed with Et₂O, and dried. This Cbz-ester (30 g, 0.057 mole) was dissolved in AcOH (150 ml) and the soln was hydrogenated over 10% Pd/C (5 g). After removal of the catalyst, Et₂O (200 ml) and petr ether (400 ml) were added and the mixt was allowed to stand in a refrigerator overnight. The sepd crystals, mp 280°, were collected and washed with Et₂O, yield 16.1 g.

To a soln of free 99 (16.1 g, 0.053 mole) in AcOH (100 ml), 9% HCl-AcOH (25.6 g, 0.063 mole) was added under chilling and stirring and then *i*-Pr₂O (300 ml) was added and the mixt cooled with an ice bath for 1 hr. The sepd crystals of 99 were collected, washed with *i*-Pr₂O, and dried; yield, 17.1 g.

Method J. 4-(2-Carboxyethyl)phenyl *trans*-4-Aminomethylcyclohexanecarboxylate Hydrochloride (99). *trans*-4-Cyanocyclohex-

§C: calcd, 68.32; found, 67.76.

#N: calcd, 3.19; found, 4.07.

**N: calcd, 8.48; found, 7.81.

anecarboxylic acid¹⁹ (1.53 g, 0.01 mole) was dissolved in SOCl₂ (5 ml) and the soln was gently refluxed for 1 hr and then concd to a syrup *in vacuo* at low temp (bath temp was below 80°). A soln of this syrup in dry C₆H₆ (20 ml) was added to a soln of benzyl 4-hydroxyphenylpropionate (2.6 g, 0.01 mole) and NEt₃ (2.0 g, 0.02 mole) in dry C₆H₆ (20 ml) with stirring. The reaction mixt was warmed on a water bath for 30 min with stirring. The sep'd NEt₃·HCl was filtered off, and the filtrate was concd to dryness *in vacuo*. The white residue (3.5 g, 89.5%), mp 58–62°, was recrystd from MeOH to give a pure sample of the cyano ester, mp 61–65°; yield, 3.1 g (80%). *Anal.* (C₂₄H₂₅NO₄) C, H, N.

A soln of this ester (1.5 g, 0.004 mole) in a mixt of AcOEt–EtOH–H₂O (15:40:20) (75 ml), and 28% NH₄OH (0.25 ml, ca. 0.002 mole) was placed in an autoclave and Raney Ni catalyst (W-5) (1.5 ml) was added. Hydrogenation was achieved at an initial pressure of 140 kg/cm² at 70°. After completion of the hydrogenation, the catalyst was filtered off and washed with MeOH and H₂O and the washings were combined with the filtrate and the combined soln was concd *in vacuo* at low temp (bath temp was 40–50°). The sep'd crystals were collected by filtration and washed with hot MeOH; yield, 0.8 g. The crystals, mp 200–280° dec, were dissolved in a small amt of AcOH, an equimolar HCl–AcOH was added, and then *i*-Pr₂O was added to the soln. The ppt was collected, washed with enough *i*-Pr₂O, and recrystd from MeOH–Et₂O to give 0.7 g of 99.

4-Nitrophenyl *trans*-4-Aminomethylcyclohexanecarboxylate Hydrobromide (109). A soln of II (14.6 g, 0.05 mole) and *p*-nitrophenol (8.4 g, 0.06 mole) in AcOEt (90 ml), DCC (12.4 g, 0.06 mole) was added at room temp. Gradually cryst materials sep'd from the reaction mixt which was allowed to stand at room temp overnight. White crystals were collected and washed with cold AcOEt. Recrystn from EtOH gave pale yellow crystals, mp 130–132°, yield, 17.5 g (85%). These crystals (2.1 g, 0.005 mole) were suspended in 15% HBr–AcOH (10 ml) and warmed at 50° for 10 min and then the resulting homogeneous soln was cooled. Dry Et₂O was added to the soln and the ppt was recrystd from EtOH to give pale yellow needles of 109.

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Potential Antileukemic and Immunosuppressive Drugs. 3. Effects of Homocyclic Ring Substitution on the *in Vitro* Drug Activity of 4-Nitrobenzo-2,1,3-oxadiazoles (4-Nitrobenzofurazans) and Their *N*-Oxides (4-Nitrobenzofuroxans)¹

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4-Nitrobenzofuroxans and benzofurazans bearing electron-withdrawing substituents in the 5 and 6 positions (relative to NO₂) have been examined for their ability to inhibit nucleic acid synthesis in rabbit thymocytes *in vitro*. None of the compds tested were more potent in this screen than the unsubstituted nitrobenzofurazan or nitrobenzofuroxan, suggesting that the formation and stability of Meisenheimer complexes with cellular thiols and amino groups is diminished by the presence of substituents in the 5 as well as 6 position. The 5-halogeno (F, Cl, Br) benzofuroxans nitrated in the 4 position, in contrast to 5-CF₃, 5-CN, 5-CONHR, and 5-COOR benzofuroxans which direct NO₂ to the 7 position. Some unique chemical and biological properties of 5-F (vs. 5-Cl or 5-Br) benzofuroxan are discussed.

Benzofuroxans and benzofurazans bearing NO₂ groups in the 4 and 5 positions have been shown to be potent *in vitro* inhibitors of nucleic acid synthesis in lymphocytes.² It was

suggested² that a possible mode of action of these compounds at the cellular level was by forming Meisenheimer complexes with essential cellular SH and/or amino groups.